

Project

# ***HYDROGEN READY POWER PLANT***


Customer

## **GREENFIELD SOUTH POWER INC.**

Applique

**GAS TURB. S/N: 299735 / IPS1615904**

**GEN S/N: GG10870 / 761x090**

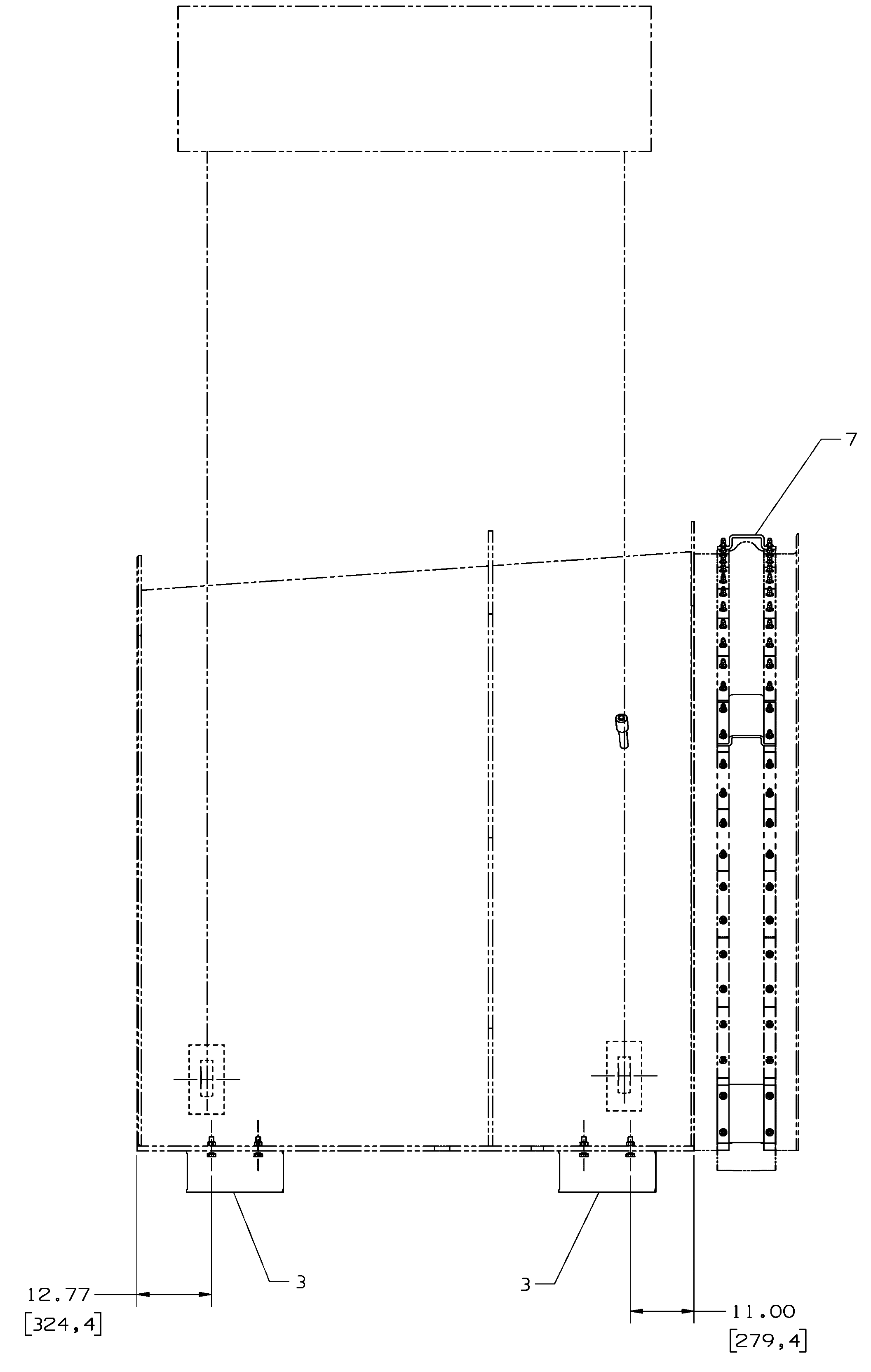
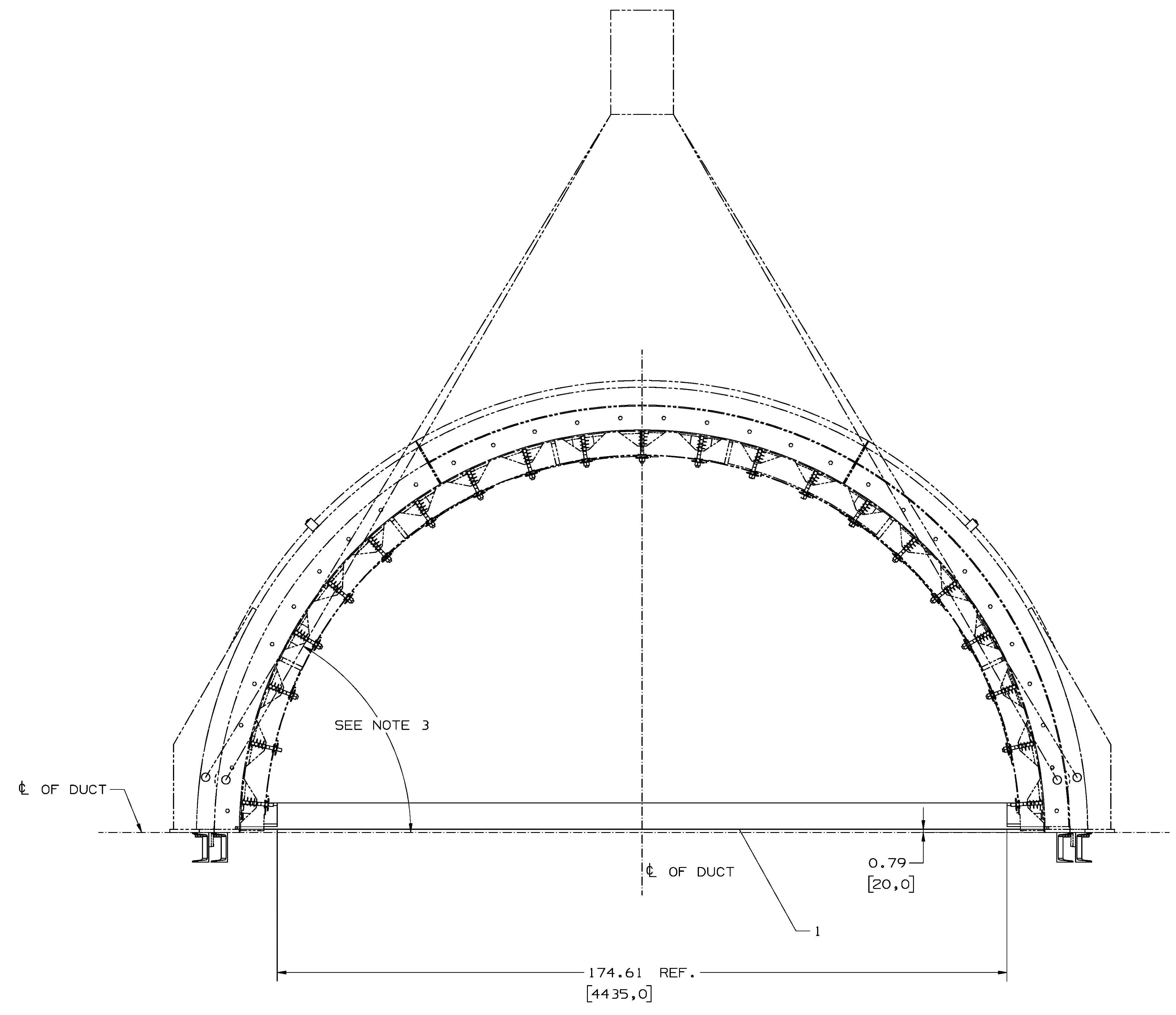
IP Classification		Export Classification	
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GE Project Document Description			
GE Project Document Type		Distribution List	
	Remarks 1		
	GE Document Number	GE Document Revision	Disposal Code
	GE Document Title		

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- NOTES :
1. ALL DIMENSIONS ARE IN INCHES [MM] UNLESS OTHERWISE SPECIFIED.
  2. THE MATING SURFACE OF CRIBBING WITH FLANGES SHALL BE PROTECTED BY PLASTIC FILM.
  3. MINIMUM LIFTING SLING ANGLE IS 60 DEGREES. SOFT MATERIAL IS NEEDED BETWEEN SLINGS AND EXTERIOR DUCT SURFACE TO PROTECT PAINT.
  4. ALL ANGLE STEEL SHALL BE GB9787.
  5. DIMENSIONS DERIVED USING CHINESE STRUCTURAL MEMBERS.
  6. ALL CHANNEL STEEL SHALL BE GB707.
  7. ALL BOLTING HARDWARE SHALL BE HOT DIP GALVANIZED AS PER ASTM A153, CLASS C.

Revision History			
Rev	Description	Date (YYYY-MM-DD)	Approved
A	LEGEND 1) REVISED 2) ADDED 3) DELETED	2023-11-21	DRAWN BASHA ENGINEER MOHAMMED JAVEED

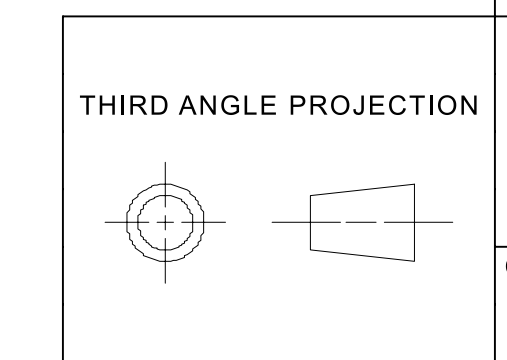
REP	QTY	DESCRIPTION INCHES [MM]	MATERIAL
1	1	L 6.30 [160,0] X 6.30 [160,0] X 0.63 [16,0] LENGTH 194.61 [4943,0]	Q235B ACCORDING TO GB 700
2	1	L 6.30 [160,0] X 6.30 [160,0] X 0.63 [16,0] LENGTH 204.04 [5182,5]	Q235B ACCORDING TO GB 700
3	4	U18 7.09 [180,0] X 2.76 [70,0] X 0.35 [9,0]	Q235B ACCORDING TO GB 700
4	8	HEXAGON HEAD BOLT M20 LENGTH 3.15 [80,0]	ASTM A325M, TYPE1
5	8	HEXAGON NUT M20, HEIGHT 0.74 [18,7]	ASTM A563M, GRADE 10S
6	16	M20 WASHER, THICKNESS 0.12 [3,0]	ASTM F436M, TYPE1
7	5	SHIPPING BRACKET, SHEET 13.86 [352,1] X 10.00 [254,0] X 0.47 [12,0]	Q235B ACCORDING TO GB 700



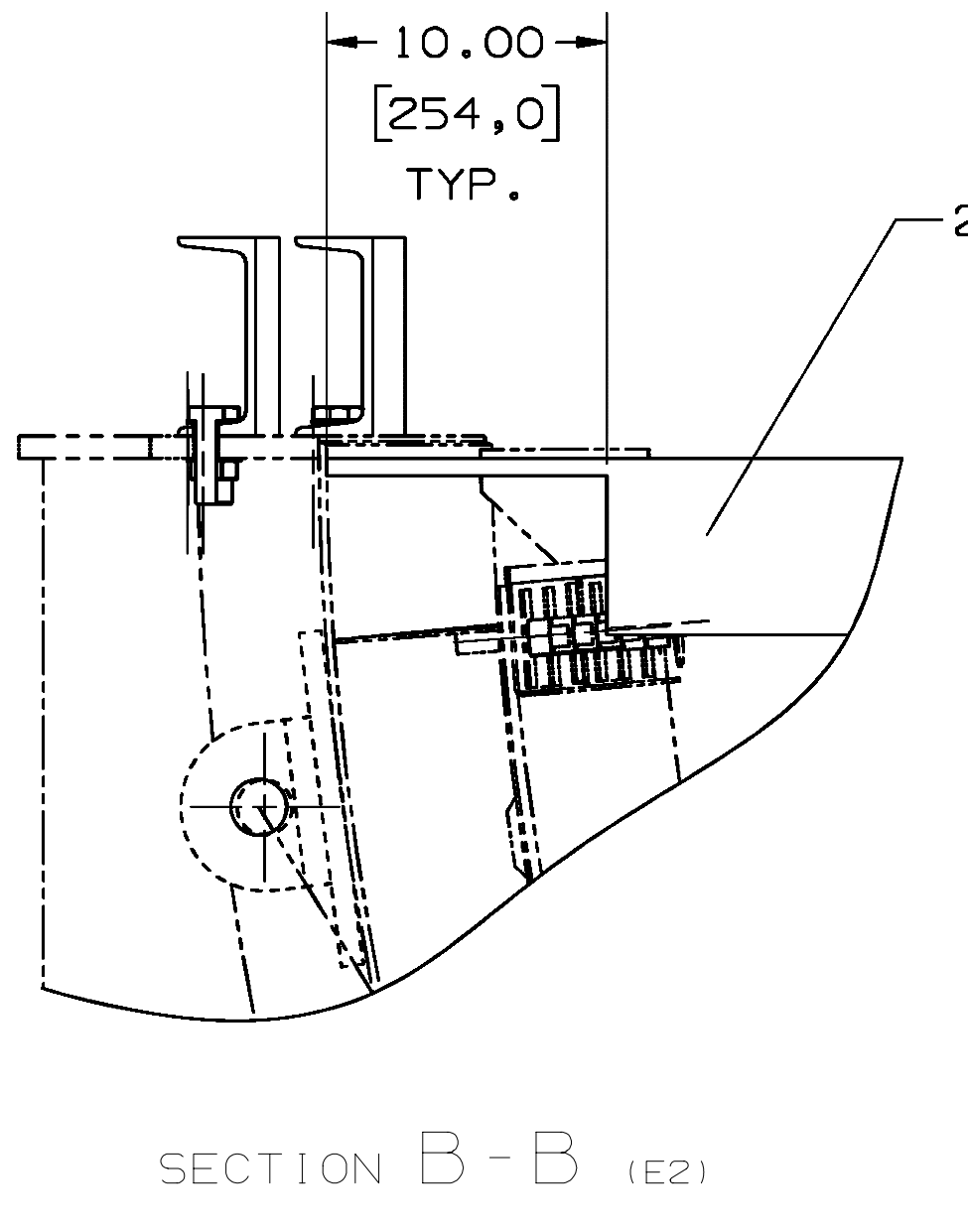
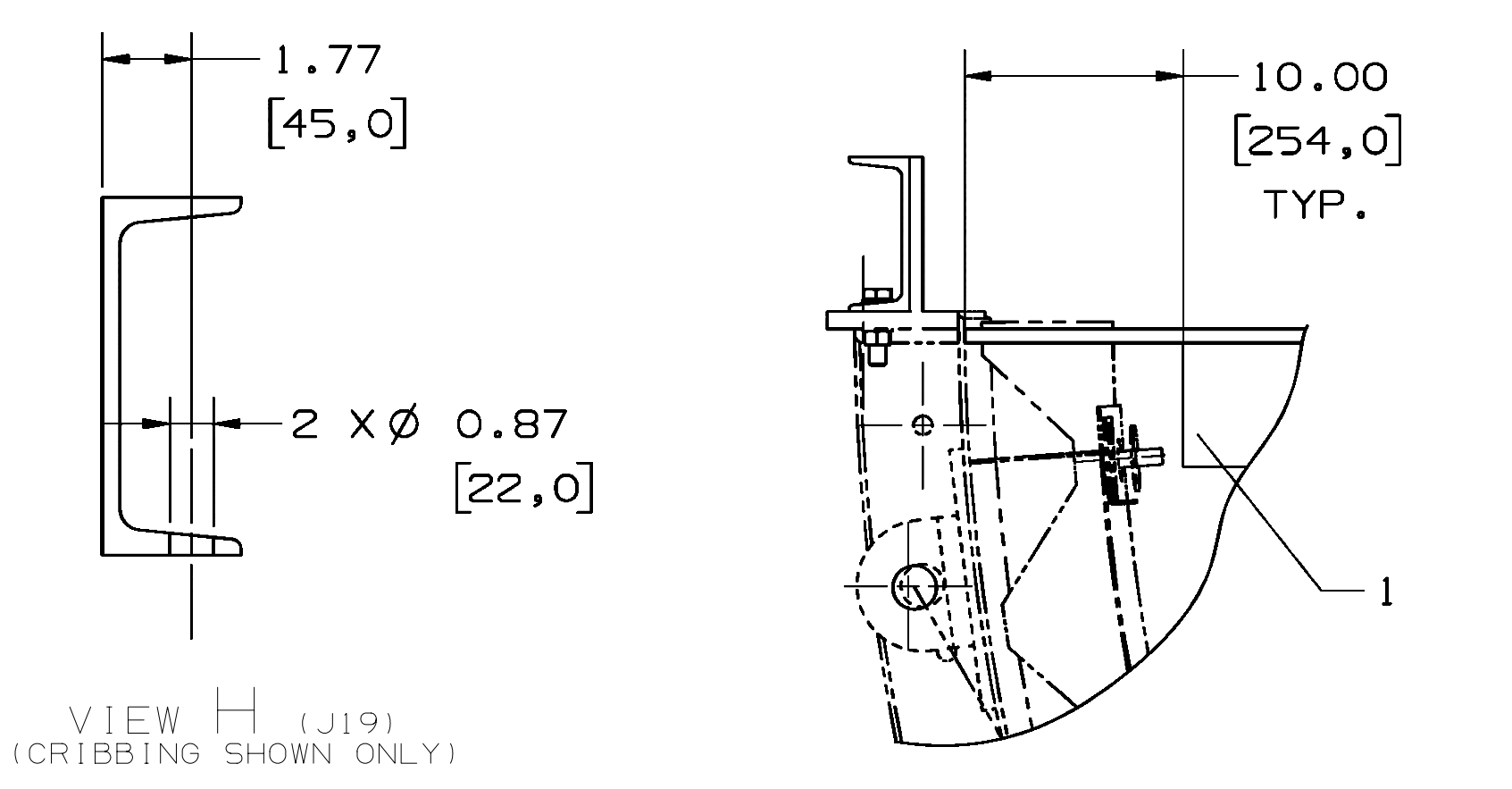
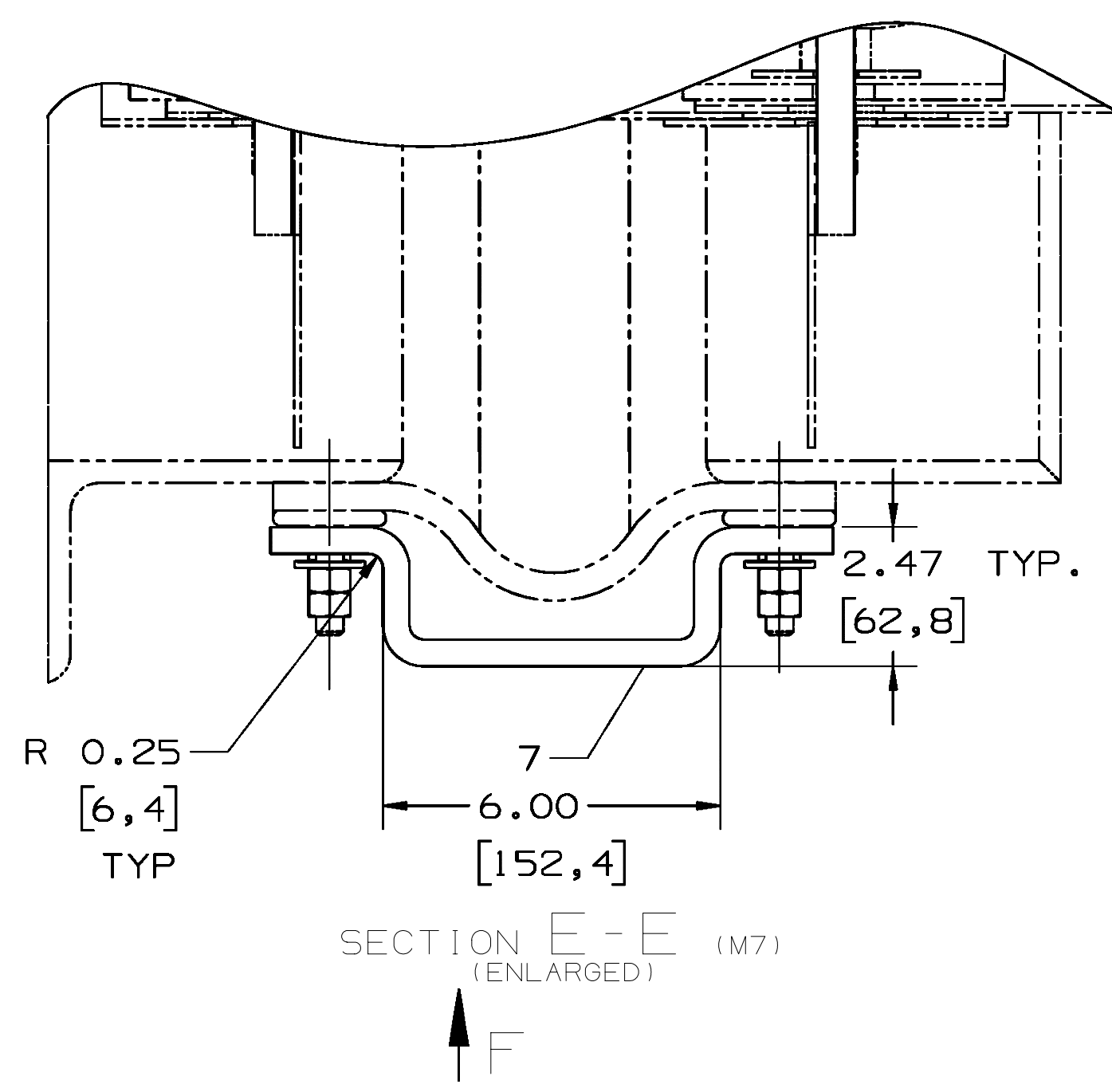
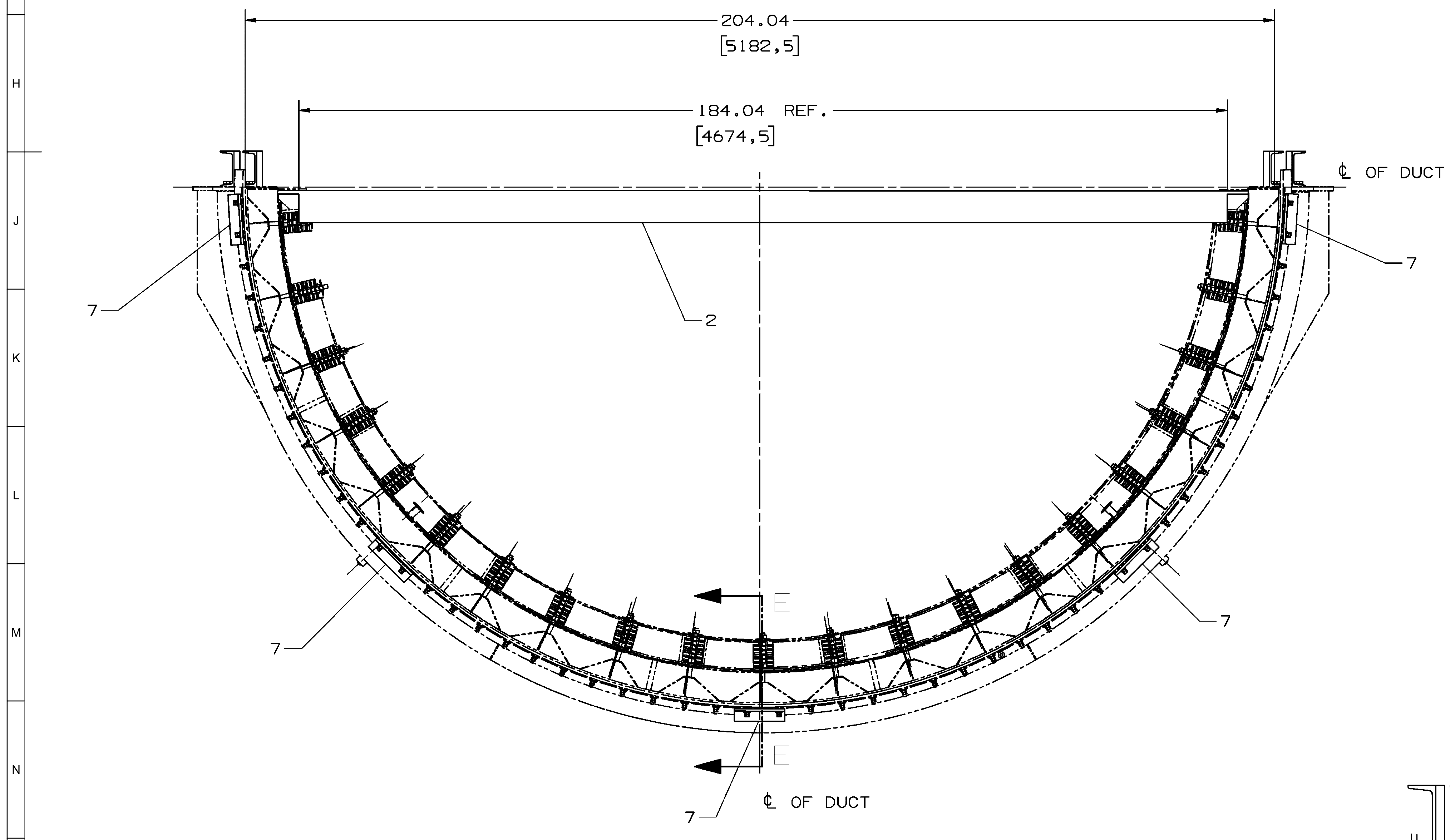
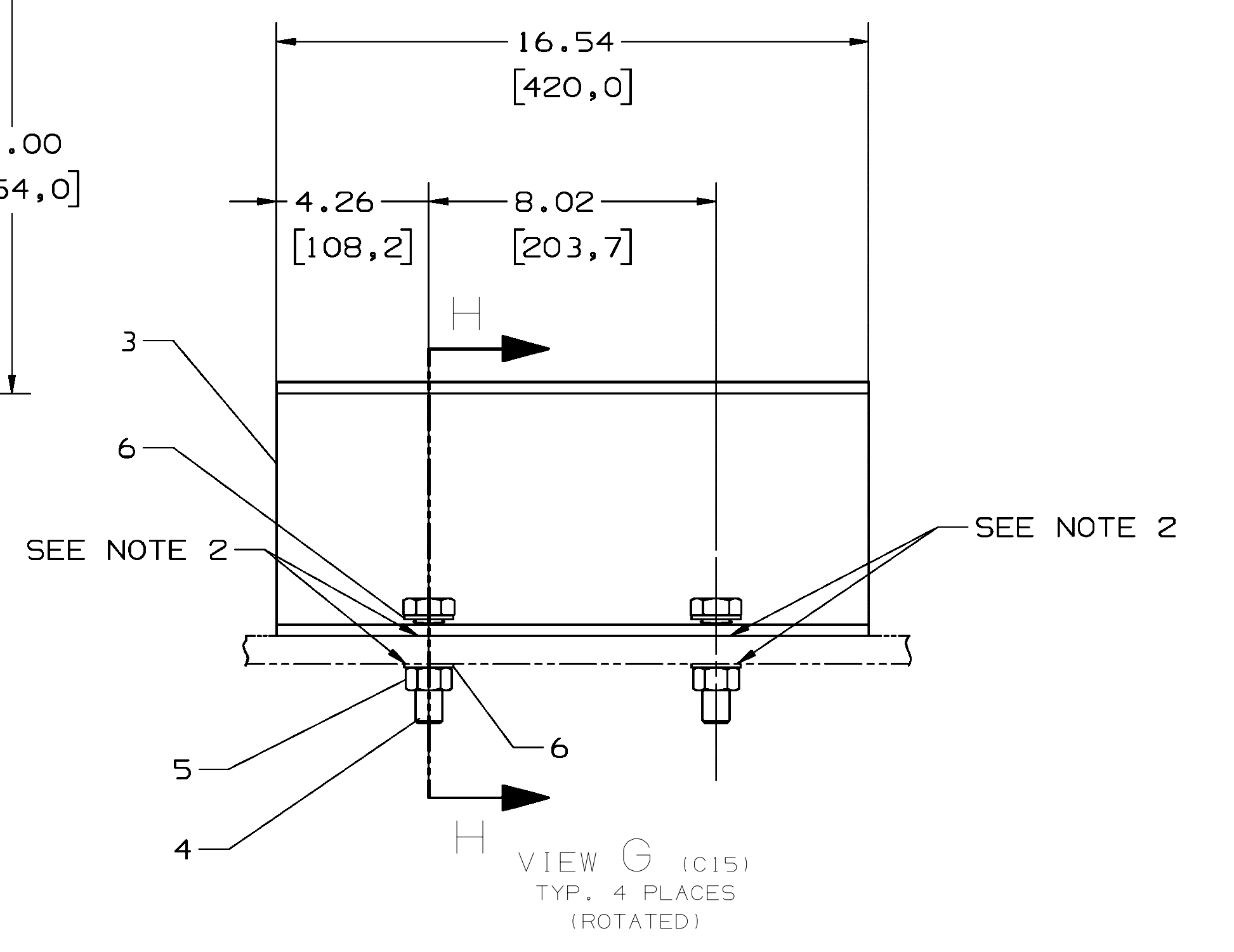
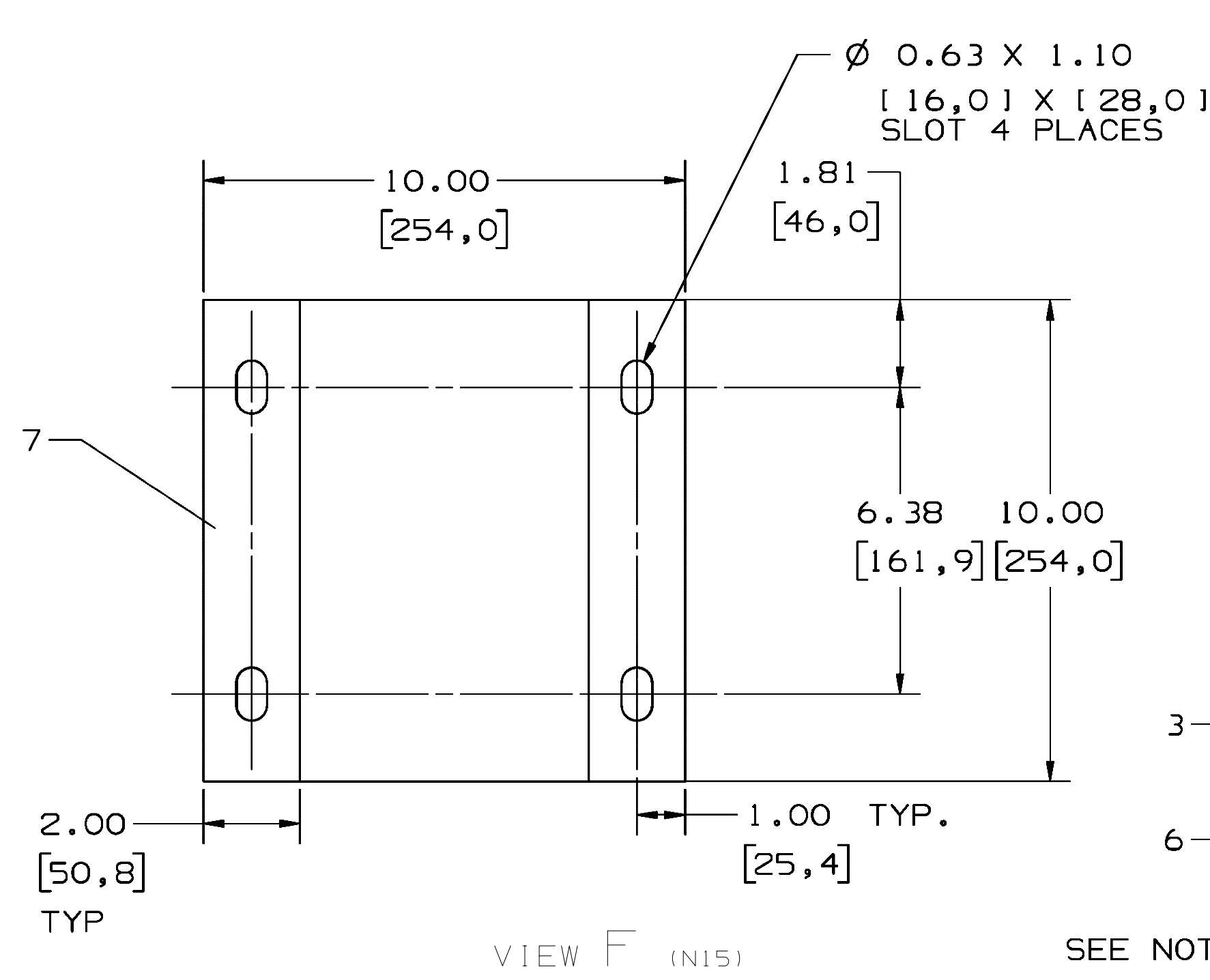
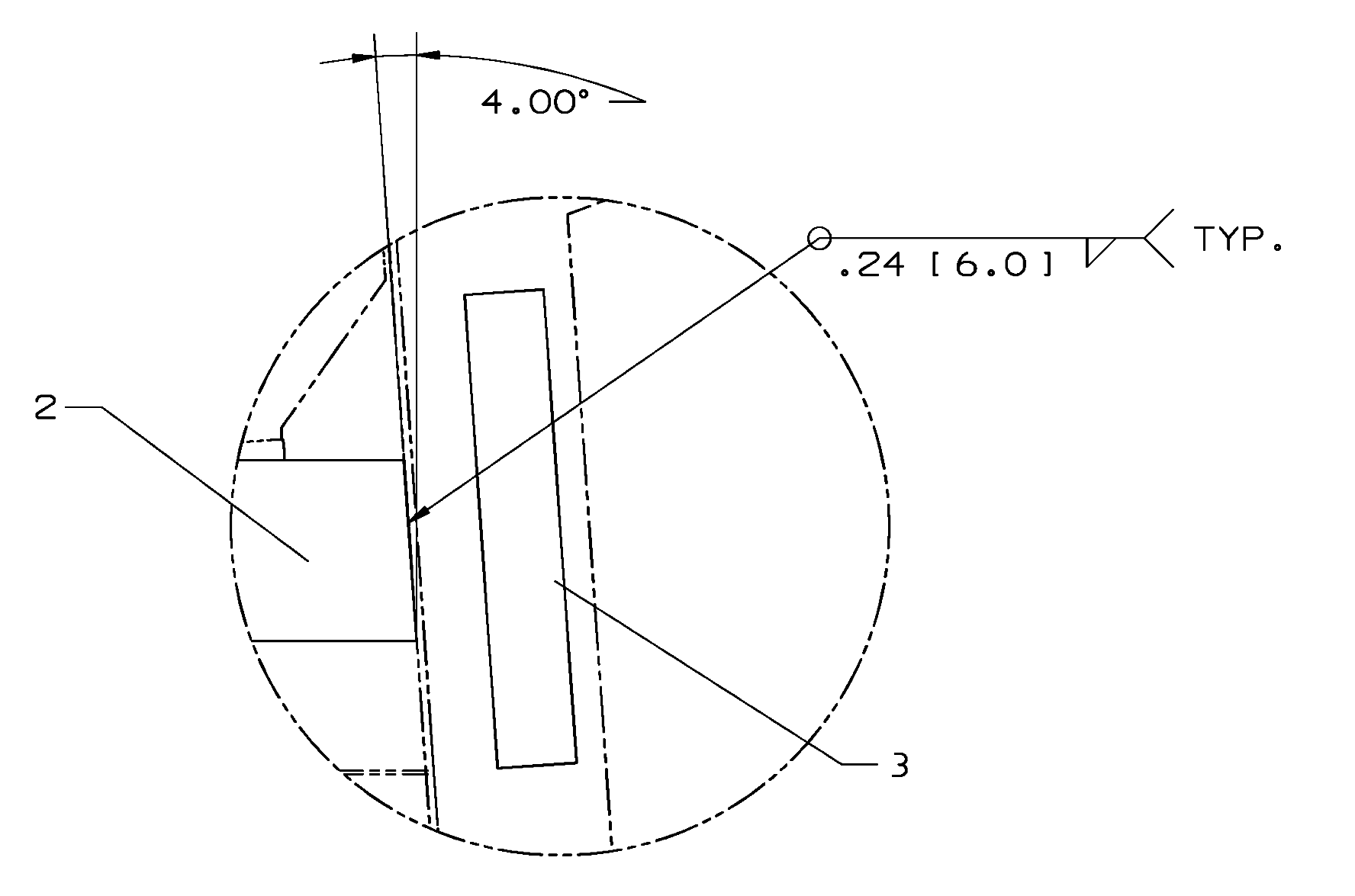
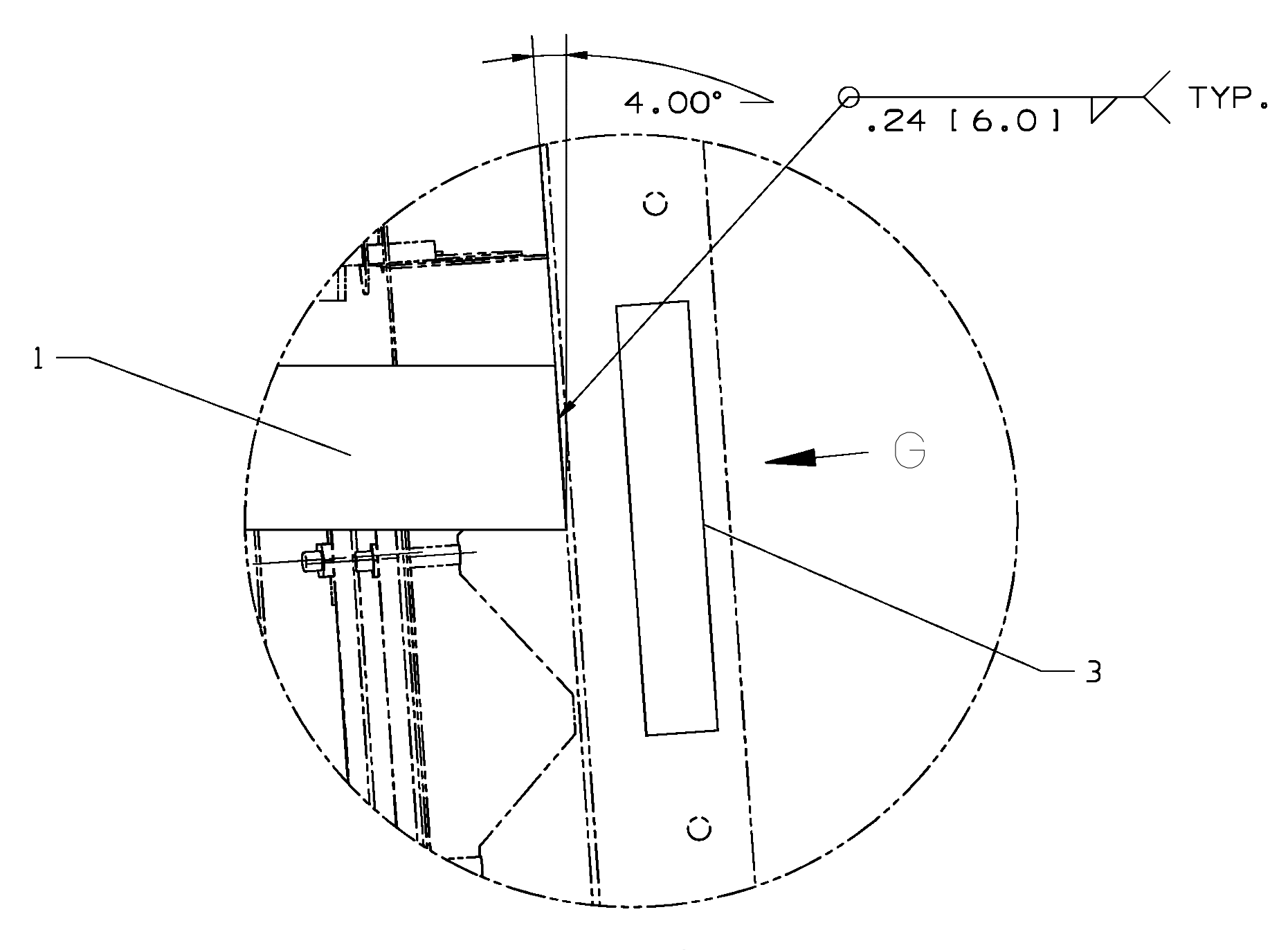
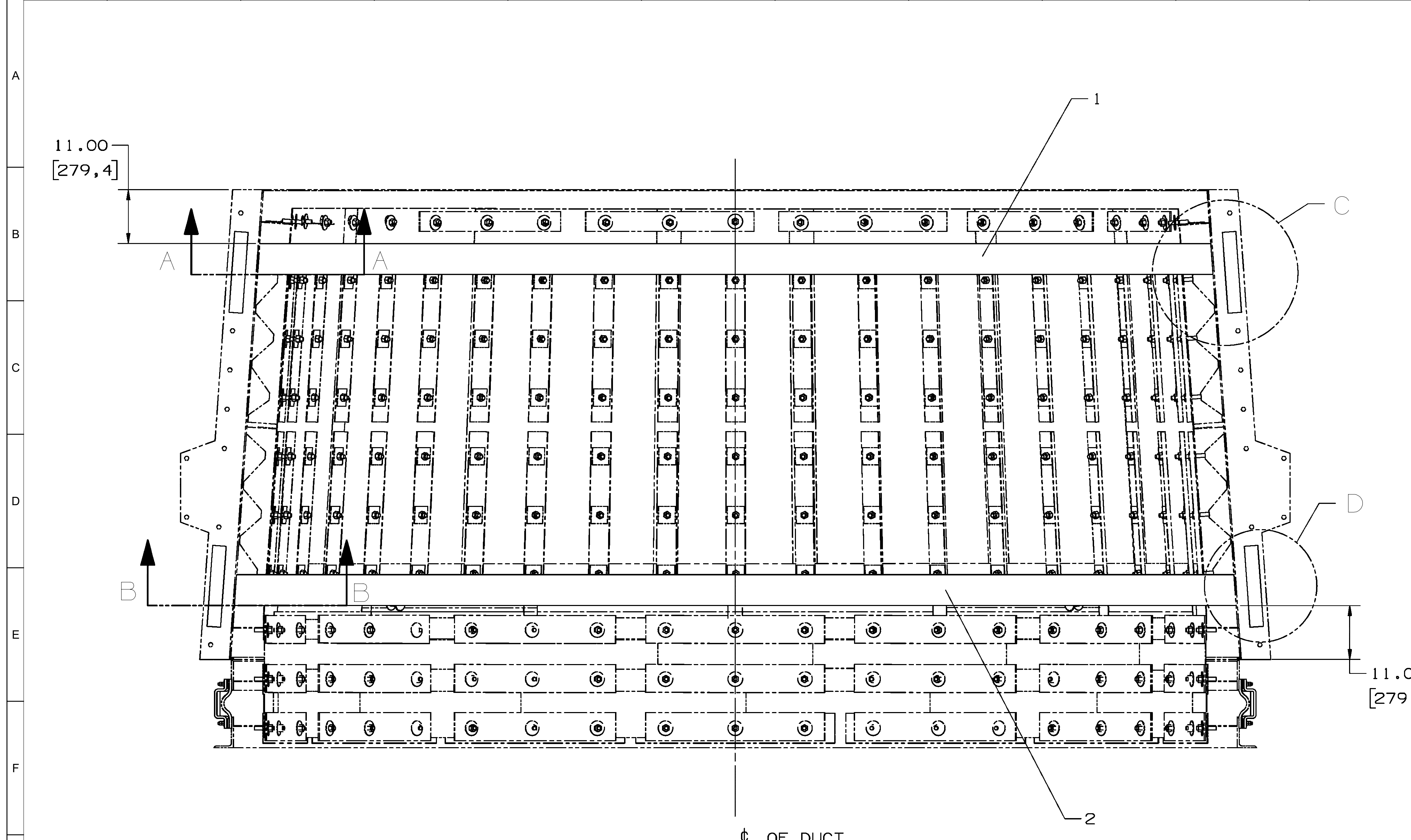
IT.	NOMENCLATURE	IDENT.
3	GENERAL APPLIED PRACTICE	389A4331P421 389A4331P406 389A4331P403
2	WLD APPLIED PRACTICE	389A4331P210 389A4331P200
1	PAINTING APPLIED PRACTICE	389A4331P140 389A4331P130
LIST OF COMPLEMENTARY DOCUMENTS		

NLR

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2009-11-04	146E1033	A
	Sheet	1 OF 2



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	Document Title:	TOP AFT DUCT SHIPPING FRAME	Revision:	A	
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